



# **SPECIFICATION**

(Reference sheet)

· Supplier : Samsung electro-mechanics · Samsung P/N: CL05A225KA5NUNC

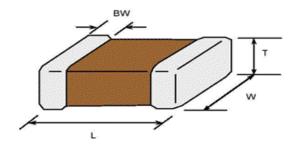
· Product : Multi-layer Ceramic Capacitor · Description : CAP, 2.2uF, 25V, ±10%, X5R, 0402

### A. Samsung Part Number

<u>CL</u> <u>05</u> <u>A</u> <u>225</u> <u>K</u> <u>A</u> <u>5</u> <u>N</u> <u>U</u> <u>N</u> <u>C</u> 1 2 3 4 5 6 7 8 9 10 11

1	Series	Samsung Multi-layer Ceramic Capacitor						
2	Size	0402 (inch code)	L: 1.00 ± 0.20 mm		W:	$0.50 \pm 0.20 \text{ mm}$		
3	Dielectric	X5R	8	Inner electrode		Ni		
4	Capacitance	2.2 uF		Termination		Cu		
(5)	Capacitance	±10 %		Plating		Sn 100% (Pb Free)		
	tolerance		9	Product		Size control code		
6	Rated Voltage	25 V	10	Special		Reserved for future use		
7	Thickness	$0.50 \pm 0.20 \text{ mm}$	11	Packaging		Cardboard Type, 7" reel		

#### **B. Structure & Dimension**



Samsung P/N	Dimension(mm)					
Samsung F/N	L	W	Т	BW		
CL05A225KA5NUNC	1.00 ± 0.20	0.50 ± 0.20	0.50 ± 0.20	0.25 ± 0.10		

#### C. Samsung Reliablility Test and Judgement Condition

Capacitance  Within specified tolerance  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  Insulation  Resistance  Whichever is smaller  Appearance  No abnormal exterior appearance  Withstanding  Voltage  Temperature  Characteristics  (From-55 ℃ to 85 ℃, Capacitance change should be within ±15%)  Adhesive Strength  of Termination  Within specified tolerance  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  Rated Voltage  60~120 sec.  Microscope (×10)  250% of the rated voltage  750% of the rated voltage  *A capacitance change should be within ±15%)  *Adhesive Strength  No peeling shall be occur on the formination  Termination  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  *A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitor prior to measuring the capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitance is treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitance for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitance for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitance for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitance for 1 hour and maintaine ambient air for 24±2 hours.  **A capacitance for 1 hour and maintaine and in the capacitance for 1 hour and s	
Tan δ (DF)0.1 max.treated at 150 ℃ +0/-10 ℃ for 1 hour and maintaine ambient air for 24±2 hours.Insulation10,000Mohm or 100Mohm×μFRated Voltage60~120 sec.ResistanceWhichever is smallerMicroscope (×10)AppearanceNo abnormal exterior appearanceMicroscope (×10)WithstandingNo dielectric breakdown or250% of the rated voltageVoltagemechanical breakdownTemperatureX5RCharacteristics(From-55 ℃ to 85 ℃, Capacitance change should be within ±15%)Adhesive Strength of TerminationNo peeling shall be occur on the terminal electrode500g·f, for 10±1 sec.Bending StrengthCapacitance change : within ±12.5%Bending to the limit (1mm)	
Resistance       Whichever is smaller         Appearance       No abnormal exterior appearance       Microscope (×10)         Withstanding       No dielectric breakdown or       250% of the rated voltage         Voltage       mechanical breakdown         Temperature       X5R         Characteristics       (From-55 ℃ to 85 ℃, Capacitance change should be within ±15%)         Adhesive Strength of Termination       No peeling shall be occur on the terminal electrode       500g·f, for 10±1 sec.         Bending Strength       Capacitance change : within ±12.5%       Bending to the limit (1mm)	
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Withstanding       No dielectric breakdown or voltage       250% of the rated voltage         Voltage       mechanical breakdown       250% of the rated voltage         Temperature       X5R         Characteristics       (From-55 ℃ to 85 ℃, Capacitance change should be within ±15%)         Adhesive Strength of Termination       No peeling shall be occur on the terminal electrode       500g·f, for 10±1 sec.         Bending Strength       Capacitance change : within ±12.5%       Bending to the limit (1mm)	
Voltage       mechanical breakdown         Temperature       X5R         Characteristics       (From-55 ℃ to 85 ℃, Capacitance change should be within ±15%)         Adhesive Strength of Termination       No peeling shall be occur on the terminal electrode       500g·f, for 10±1 sec.         Bending Strength       Capacitance change : within ±12.5%       Bending to the limit (1mm)	
Temperature       X5R         Characteristics       (From-55 ℃ to 85 ℃, Capacitance change should be within ±15%)         Adhesive Strength of Termination       No peeling shall be occur on the terminal electrode       500g·f, for 10±1 sec.         Bending Strength       Capacitance change : within ±12.5%       Bending to the limit (1mm)	
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Adhesive Strength of Termination Bending Strength Capacitance change: within ±12.5%  No peeling shall be occur on the 500g·f, for 10±1 sec. terminal electrode Bending Strength Capacitance change: within ±12.5% Bending to the limit (1mm)	
Adhesive Strength of Termination  Bending Strength  Capacitance change: within ±12.5%  No peeling shall be occur on the terminal electrode  500g·f, for 10±1 sec.  Bending to the limit (1mm)	
Bending Strength Capacitance change: within ±12.5% Bending to the limit (1mm)	
with 4 Oppm/aca	
with 1.0mm/sec.	
Solderability More than 75% of terminal surface SnAg3.0Cu0.5 solder	
is to be soldered newly 245±5°C, 3±0.3sec.	
(preheating : 80~120°C for 10~30sec.)	
Resistance to Capacitance change: within ±7.5% Solder pot: 270±5℃, 10±1sec.	
Soldering Heat Tan δ, IR : initial spec.	
Vibration TestCapacitance change : within $\pm$ 5%Amplitude : 1.5mmTan δ, IR : initial spec.From 10Hz to 55Hz (return : 1min.)2hours $\times$ 3 direction (x, y, z)	
Moisture Capacitance change: within ±12.5% With rated voltage	
Resistance       Tan δ :       0.2 max       40±2℃, 90~95%RH, 500+12/-0hrs	
IR: 500Mohm or 25Mohm × $\mu$ F	
Whichever is smaller	
High Temperature Capacitance change: within ±12.5% With 150% of the rated voltage	
Resistance Tan δ: 0.2 max Max. operating temperature	
IR : 1,000Mohm or 25Mohm × <i>μ</i> F 1000+48/-0hrs	
Whichever is smaller	
Temperature Capacitance change: within ±7.5% 1 cycle condition	
Cycling Tan δ, IR : initial spec. Min. operating temperature → 25°C	
→ Max. operating temperature → 25°C	
5 cycle test	

X The reliability test condition can be replaced by the corresponding accelerated test condition.

## D. Recommended Soldering method:

Reflow ( Reflow Peak Temperature : 260+0/-5°C, 10sec. Max )



A Product specifications included in the specifications are effective as of March 1, 2013.

Please be advised that they are standard product specifications for reference only.

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So, you need to approve the product specifications before placing an order.

Should you have any question regarding the product specifications,

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- ② Automotive or Transportation equipment (vehicles, trains, ships, etc)
- 3 Medical equipment
- Military equipment
- 5 Disaster prevention/crime prevention equipment
- Any other applications with the same as or similar complexity or reliability to the applications set forth above.